



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4406-041
Job Sheet 201117



Part No: D4406-041

Job Qty: 4 pcs

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	4 pcs	10/17/19	10/17/19	0.00	10.00	Large Fab - 1		mv 10/16/19
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
160	QC 9	4 pcs	10/17/19	10/17/19	0.00	0.00	QC 9 - 10		G
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
165	QC 5	4 pcs	10/17/19	10/17/19	0.00	0.00	QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Container No: S222918



Part No: D4406-041

Job No: 201117

Serial No/Batch: S222918

Revision:

Inspector:

Date:

Instructions: Various STC's

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A
CANADA
TEL: 1 813 632-5200
Email: sales@dartae
www.dartaerospace.

Date: 10/16/19

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					QC 5 - 9	
					QC 5 - 50	2
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
170 Small Fab - 2 - B4B	4 pcs	10/17/19	0.00	0.33	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	41 OCT 16 2019
					Small Fab - 7 - B4B	9-89
					Small Fab - 8 - B4B	
180 QC 5	4 pcs	10/17/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	DAS
					QC 5 - 50	81
					QC 5 - 30	9-89
					QC 5 - 40	OCT 16 2019
					QC 5 - 61	
					QC 5 - 81	
190 Packaging 3-1 - Stock - B4B	4 pcs	10/17/19	0.00	0.00	Packaging 3 - 1 - B4B	Jul 19-10-17
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200	QC 21 - SA	4 pcs	10/17/19	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53 D-38 21 9-89
Part Op 150 - (Fabricate per Drwg), 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH Descriptions: #: <u>M136585</u> 2- Transfer drill holes in bar 160 - QC9- Inspect visual per QSI004- Fusion Welds 165 - QC5- Inspect part completeness to step on W/O 170 - Apply coating as per dwg D4406 <u>S217452</u> 180 - QC5- Inspect part completeness to step on W/O 190 - Identify as per dwg & Stock Location: _____ LOCATION : FP002 200 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4406-1	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	<u>5220085</u>	
D4407-041	Bar Weldment	8 pcs (2 ea)	150-Large Fab - Welded Assy-1	<u>5191613</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
150-Large Fab - Welded Assy-1	D4406-1	4	8	0	
	D4407-041	8	12	0	
Part Specifications					
Specifications could not be found.					

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